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AMENDMENTS TO THE ABSTRACT:

A method for manufacturing a seamless wheel rim includes the steps of steps: firstly, to deeply ~~[[draw]]~~ drawing a pre-cut circular aluminum alloy plate into a cup-shaped embryo body, ~~[[punch]]~~ punching out the bottom surface thereof to form a hollow cylinder, then ~~[[put]]~~ putting it into an expanding-pressing female die with an expanding die cavity at both ends thereof respectively, and finally pressing and expanding ~~press-and expand~~ the both ends of the embryo body by two sets of expanding-pressing male dies to form a seamless aluminum wheel rim in sequence.